

PATENT SPECIFICATION

1,002,889

1,002,889



Date of Application and filing Complete
Specification: September 5, 1963. No. 35105/63.
Application made in United States of America (No. 225392) on
September 21, 1962.
Application made in United States of America (No. 301843) on
August 13, 1963.
Complete Specification Published: September 2, 1965.
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Index at Acceptance:—D1 P (A4, B4B, C1B, C1C, C1H1B, C1L2, C1L3, C1L4, C2A2C, C2A4, C2A5, C2A6A, C2A12A9, C2A12A10, C2A12B1, C2A12B4, C2A13B, C2B3, C2C2, C2C3, C2C4, C2C5, C2C7, C2C8, C2C9, C2C10, C2C12, C2C17, C2C18).

Int. Cl.:—D 06 m.

COMPLETE SPECIFICATION

DRAWINGS ATTACHED

Hair Waving Composition

We, MEAD JOHNSON & COMPANY, a corporation organised under the laws of the State of Indiana, United States of America, of City of Evansville, State of Indiana,

5 United States of America, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to processes and compositions for the permanent deformation of human hair. These processes and compositions relate to the so-called permanent 15 waving of hair as well as to the corollary processes and compositions of straightening naturally or artificially curled hair.

The most common processes now in use 20 for the permanent waving of hair by chemical methods comprise a first step in which the hair is impregnated with an aqueous solution containing one or more sulphhydryl compounds as a reducing agent for the disulphide linkages of the keratin, in 25 order to impart plasticity to the hair and permit reshaping. The sulphhydryl compound thioglycolic acid is the only member of the class that has achieved any substantial degree of practical application. It has come 30 to the fore because of its low cost and because the undesirable properties of the thiols as a class are exhibited to a minimum extent by this compound.

Nevertheless, currently available permanent 35 waving compositions possess substantial disadvantages. Most noteworthy is their foul odour and corrosiveness for the human skin and hair. Allergic reactions are sometimes encountered. Lack of universal applicability to the hair of all subjects, due to

varying sensitivity thereof to thioglycolic acid also presents an unsolved problem to the art.

The corrosive nature of the thioglycolate based waving lotions, which results in hair damage reflected in loss in tensile strength thereof is to an extent an inherent characteristic of the thioglycolate ingredient. Furthermore, such lotions are unstable on exposure to the air and large excesses of the material are frequently required. One of the reasons for the inapplicability of certain other thiol compounds having the desired inherent activity is that undesirable deposits are left thereby on treated hair or the hair otherwise acquires an undesirable appearance or odour.

The present invention involves the use of an N-alkanoylcysteine having up to ten carbon atoms in the alkanoyl radical or an N-aroylcysteine having up to twelve carbon atoms in the aryl radical as the reducing agent in hair plasticizing or waving processes. Their use in such processes is attended by a number of unexpected advantages, particularly when it is considered that cysteine itself is known to have very limited hair plasticizing capacity and is further limited in its applicability to such processes by its instability to air oxidation and propensity to leave a precipitate or deposit following oxidation thereof.

The cosmetic elegance of the lower N-alkanoylcysteine and N-aroylcysteine hair preparations combined with the physiologically acceptable nature and keratin reducing capacity thereof, particularly adapts them for use in hair treatment processes. Furthermore, the lower N-alkanoylcysteine and N-aroylcysteines yield only water soluble oxi-

[Price]

dation products and thus do not leave a film on the hair or otherwise impart an undesirable appearance after rinsing or oxidizing.

5 Specifically, the present invention provides a hair waving composition comprising an aqueous solution having a pH between pH 7 and pH 9.5 and containing between 3% and 20% by weight of an N-alkanoylcysteine 10 with the alkanoyl radical having up to ten carbon atoms or an N-aroylcysteine with the aryl radical having up to twelve carbon atoms, and at least one swelling agent and/or at least one wetting agent.

15 The present invention also provides a process for imparting a predetermined configuration to human hair without substantial damage thereto by first plasticizing the hair by contacting a reducing agent therewith 20 and thereafter subjecting it to oxidizing conditions, which comprises as the treatment with the reducing agent the step of contacting said hair while the hair is either confined or not confined in a predetermined 25 configuration with an aqueous solution containing from 3% to 20% by weight of an N-alkanoylcysteine with the alkanoyl radical having up to ten carbon atoms or an N-aroylcysteine with the aryl radical having 30 up to twelve carbon atoms for a period of from 10 minutes to 12 hours; said solution having a pH of from pH 7 to pH 9.5. A sufficient period of time of contact with the solution to result in permanent deformation 35 of the hair is employed. The period of time involved depends upon the characteristics of the hair being treated, the temperature, the pH of the solution, and the concentration and species of the N-alkanoylcysteine or N-aroylcysteine. It is within the province of the skilled operator to ascertain the optimum time period in any given situation.

Preferred N-alkanoylcysteines include N-acetylcysteine, N-propionylcysteine, N-butyrylcysteine, N-valerylcysteine, N-caproylcysteine and N-heptanoylcysteine of either the D or L configuration or mixtures thereof. Preferred N-aroylcysteines include N-benzoylcysteine, N-toluoylcysteine, N-ethylbenzoylcysteine, and N-propylbenzoylcysteine. The preferred species of waving agent for use in the present process is N-Acetyl-L-cysteine. The advantageous characteristics referred to herein are exhibited 55 to an optimum degree by this members. The L-form is preferred on the basis of economic factors, L-cysteine from which it is made being commercially available from sources such as feathers and hoofs. N-Acetyl-DL-cysteine is equally effective and may be preferred where it can be obtained more cheaply, for instance, by total synthesis.

N-Acetyl-L-cysteine has been found to possess a substantial advantage over thioglycolate preparations relative to hair dam-

age. The single figure of the accompanying drawings is a diagram of load elongation behaviour of various hair samples treated according to the present invention and with a thioglycolate preparation as described in Example 9. This diagram shows that hair treated with a 10% (0.6 molar) aqueous solution of N-acetyl-L-cysteine having a pH of 9.3, sample C, is not significantly damaged relative to sample A, the untreated control 70 tress. The sample treated with an 0.6 molar solution of thioglycolic acid having a pH 9.3 (sample B) was significantly damaged.

N-Acetyl-L-cysteine has been shown to be essentially nontoxic on oral administration or by inhalation of an aerosol thereof. It is not harmful to the mucous membranes of the conjunctiva or the nasal passages, nor does it interfere with tracheal ciliary activity. It has been shown to lack sensitizing potential in both guinea pigs and human beings on repeated exposure thereto.

As is conventional in the hair-waving art, when contact of the hair with the N-alkanoylcysteine or N-aroylcysteine solution 90 has achieved sufficient plasticization to permit it to assume the desired configuration, the hair is exposed to conditions of oxidation for the purpose of regenerating the cystine disulphide linkages of the keratin. 95 This step has been referred to in the art variously as fixing or neutralizing. The former term is considered more appropriate in the present description, since the term neutralization also implies pH adjustment. 100 When the term "fixing means" is employed in describing the present invention, it is intended to refer to the step of exposing the hair which has been plasticized by means of contact with a solution of the N-alkanoyl- 105 cysteine or N-aroylcysteine to conditions of oxidation, permitting regeneration of the cysteine disulphide bonds of the keratin.

Conventional fixing means known to the hair-waving art are applicable to the present 110 process. These involve either exposure to the air for a prolonged period, or brief contact with a solution of an inorganic oxidizing agent. Oxidizing agents that have been employed and which are suitable in the 115 present process include hydrogen peroxide, the alkali metal bromates and iodates and the alkali metal perborates.

Since the described cysteine derivatives have an acid strength similar to that of acetic acid, neutralization of solutions thereof with a suitable base is preferably employed to adjust the pH to within the specified range for hair-waving action. The bases employed for pH adjustment should be sufficiently strong to neutralize the cysteine derivative, and should be cosmetically acceptable. Sodium hydroxide, ammonia or ammonium hydroxide met both of these standards. Other materials that are applicable 130

include the sodium, potassium, and ammonium salts of cosmetically acceptable acids having pH_a values in excess of 3.2. The cosmetically acceptable organic amines 5 having basicities comparable to or greater than that of ammonia are suitable and in fact preferred. The pK_b values of such amines are less than 5.0.

The following list includes a sampling of 10 suitable bases for pH adjustment of waving solutions employed in the present process: sodium hydroxide, potassium hydroxide, ammonia, methylamine, ethylamine, propylamine, butylamine, dimethylamine, diethylamine, monoethanolamine, ethylenediamine, piperazine, tetramethylenediamine, and sodium, potassium, or ammonium salts of the following acids: lactic acid, acetic acid, carbonic acid, and citric acid. Monoethanolamine is the preferred base for pH 20 adjustment. The preferred pH range 9.0 to 9.5. It will be noted that most of the bases listed above are water-soluble materials indicative of the preference herein for bases 25 of that type.

The term cosmetically acceptable as applied to ingredients of the present composition is intended to refer to certain functional characteristics thereof. For example, cosmetically acceptable amines and salts are materials which are non-corrosive in the concentrations employed, which have low toxicities, and which lack irritating or sensitizing propensity. Furthermore, such ingredients should not have undue or irreversible softening effect on the hair. They should not react with the sulphhydryl group of either the N-alkanoylcysteine or N-aroylcysteine under conditions of storage and 30 use in an irreversible or destructive fashion as by oxidation, condensation, or precipitation. Furthermore, they should not evoke undesirable colour reactions to the detriment of the appearance of the composition as a 35 whole or the hair treated therewith.

It is preferred in practicing the present invention to employ waving solutions in which the described cysteine derivative has a concentration in the range from 7% to 50 10% by weight when the treatment is carried out at room temperature, e.g. cold waving. Solutions of up to 20% concentration have, however, been found to possess the excellent physiological tolerability referred to above.

When elevated temperatures are employed 55 in treating the hair with an N-alkanoylcysteine or N-aroylcysteine preparation, it may be desirable to use concentrations thereof of less than 7%.

Auxiliary materials of the sort employed 60 in the hair-waving art are also suitable for use in the present processes. These include opacifiers and thickeners to impart a milky or creamy lotion-like consistency to the 65 otherwise transparent solution of the de-

scribed cysteine derivative. For this purpose, such ingredients as carboxymethyl cellulose, polyacrylates, polystyrene latex, emulsified oils, chlorinated hydrocarbons, pectins and gums can be employed. In addition, use may be made of cosmetically acceptable perfumes and dyes.

Additives of a functional nature can also be included, and in this regard it has been found that wetting agents and swelling agents 70 can be incorporated to advantage into the compositions employed in the present process. Suitable wetting agents include the ionic and nonionic synthetic wetting agents and particularly detergents such as sodium 75 and potassium salts of the alkylsulphuric, alkylsulphonic, and aralkylsulphonic acids having at least 12 carbon atoms, polyethyleneoxides, polypropyleneoxides, and the ethers and esters thereof. Wetting agents 80 when used are employed in concentrations of from 0.1% to 1.0% by weight.

As materials which are known to swell the hair sheath on contact therewith in water, urea, thiourea, methylurea, ethylurea, and 90 mineral acid salts of guanidine may be mentioned. Such materials may be included in the compositions in an amount of from 1% to 15% by weight of the waving solution as directed by properties affecting both 95 function and elegance of the final product.

Other adjuvants that can be employed include agents to prevent overprocessing of the hair. Materials which are known in the art to be applicable for this purpose include 100 ammonium chloride, ammonium sulphate, ammonium phosphate, and various other salts of weak bases and strong acids.

In order to more clearly illustrate the manner of practicing the present invention, 105 several specific examples follow:

EXAMPLE 1.—A highly curled tress of hair was submerged in a 7% aqueous solution of N-acetyl-L-cysteine, which had been adjusted to pH 9 with aqueous sodium 110 hydroxide, for a period of 1 hour at room temperature. The tress was then removed from the solution, weighted at its lower end with a small clamp, and suspended from a horizontal rod. It was kept suspended 115 in this manner for a period of 5 minutes, during which time it was rinsed once with the N-acetyl-L-cysteine solution. The strands were then washed with tap water and allowed to air dry in suspended 120 position. This treatment results in complete removal of the curl from the hair, providing a tress made up of straight, undamaged strands of hair.

EXAMPLE 2.—The following waving 125 solutions were compared in an experiment employing identical tresses of human hair. The compositions of these solutions are listed below as percent by weight of final solution. A fixing solution of 4.2 f. of 130

sodium perborate monohydrate and 1.0 g. of sodium hexametaphosphate dissolved in 475 ml. of water was employed.

Solution No. 1—Water (serves as control)

5 Solution No. 2—7% N-Acetyl-L-cysteine adjusted to pH 9.15 with ammonium hydroxide

Solution No. 3—7% N-Acetyl-L-cysteine adjusted to pH 9.15 with sodium hydroxide

10 Solution No. 4—7% N-Acetyl-L-cysteine and 15% urea, adjusted to pH 9.15 with sodium hydroxide

15 Solution No. 5—3% N-Acetyl-L-cysteine and 15% urea, adjusted to pH 9.15 with sodium hydroxide

20 Five substantially identical tresses of hair were wound onto conventional home-permanent curlers and separately saturated with one of the waving solutions designated 1 to 5 above. After exposure for 10 minutes, excess waving solution was rinsed from the

25 tresses with water. The curlers bearing the wet tresses were kept at room temperature for 30 minutes, and each wound tress was then saturated with the fixing solution. The tresses were then rinsed with warm water.

30 It was observed that on rinsing with water, the tress which had been treated with solution No. 1 (water) became straight, the remainder retained a curl, No. 5 somewhat less pronounced than Nos. 2, 3, and 4.

35 Results similar to those obtained with solution No. 4 are obtained when thiourea, methylurea, ethylurea, or guanidine acid addition salt such as the sulphate, phosphate, hydrochloride, or hydrobromide are substituted for urea on an equal weight basis.

EXAMPLE 3.—Comparative experiments employing the waving solutions listed below and identical tresses of virgin human hair 45 6 inches in length and weighing approximately 1g. each were conducted.

Solution No. 1—10% N-Acetyl-L-cysteine adjusted to pH 9.3 with

50 Solution No. 2—10% N-Acetyl-L-cysteine adjusted to pH 9.3 with sodium hydroxide

Solution No. 3—10% N-Acetyl-L-cysteine adjusted to pH 9.3 with monoethanolamine

55 The respective tresses were first moistened with the test solution, rolled onto conventional curling rods, remoistened with the same test solution, and held in this condition for 10 minutes. The tresses on the rods

60 were then rinsed and carefully saturated with a fixing solution consisting of 1.5% aqueous hydrogen peroxide. Similar results are obtained if 1% sodium perborate or 1.5% sodium bromate aqueous solutions are substituted for the hydrogen peroxide as fixing

solution. The tresses were then unwound, resaturated with the fixing solution, rinsed once more with warm water, and examined. Each was found to retain a definite curl in the wet condition. The tress that had been treated with Solution No. 3 had superior texture and a somewhat tighter curl.

EXAMPLE 4.—A waving solution containing 10% N-acetyl-N-cysteine and 0.1% ethylene oxide-propylene oxide polymer

75 having a molecular weight 1750 ("Pluronic" (a registered Trade Mark) F-68, Wyandotte Chemicals Corporation, Wyandotte, Michigan) and at pH 9.25 was compared in effectiveness to a commercial waving lotion de-

termined by analysis to contain 5.52% ammonium thioglycolate as waving agent and having pH 9.25. The experiment was con-

ducted on separate tresses of virgin human hair as described in the preceding example,

85 but using a processing time of 15 minutes. Curls of equivalent tightness were obtained in each instance but the tress curled by the N-acetylcysteine solution was softer and had a more natural texture. Similar results are

90 obtained with an N-acetylcysteine solution containing the following wetting agents: 1% by weight of "Pluronic" F-68, 0.1% sodium lauryl sulphate, or 0.5% of polysorbate 80, and 1% of sodium dodecylbenzene sul-

95 phonate.

EXAMPLE 5.—A further experiment on individual hair tresses as described in Example 3 was conducted. In this experiment three waving solutions having the following

100 composition but adjusted respectively to pH 7, pH 8, and pH 9 were compared.

N-Acetyl-L-cysteine 20. g.
Urea 5.0 g.

Polyoxyethylene-polyoxypropylene copolymer ("Pluronic" F-68) 1.0 g.
Monoethanolamine q.s. desired pH

Distilled water q.c. 100 ml.

Exposure times of 15 minutes were em-
ployed. The tress treated at pH 7 had a
weak curl, that at pH 8 was somewhat
more pronounced, while that at pH 9
had a strong resilient curl.

EXAMPLE 6.—A waving lotion having the composition given below is prepared.

The mineral oil and liquid lanolin are in-
cluded to provide a cream-like appearance
for cosmetic elegance. The polyoxyethylene

110 ingredients are non-ionic wetting agents in-
cluded to improve waving efficiency and to
assist in emulsification of the oils. The

silicone antifoam is for manufacturing con-
venience and the disodium ethylenediamine-
tetraacetic acid is a chelating agent which

120 increases storage stability of the finished
composition. N-acetyl-L-cysteine is the
waving agent. Monoethanolamine is selected
for pH adjustment since it has been observed
that compositions containing it provide

better-textured waves. Distilled water is the

130

vehicle. A perfume ingredient may also be employed if desired.

(Mineral oil	3.0 g.
(Liquid lanolin	0.75 g.
5 A (Polyoxethylene (4) lauryl	
(ether	0.5 g.
(Polyoxethylene (20) lauryl	
(ether	0.5 g.
10 (Silicon antifoam agent	0.01 g.
(N-acetyl-L-cysteine	10.0 g.
(Disodium ethylene diamine-	
B (tetraacetic acid	0.05 g.
(Monoethanolamine q.s. pH 9.3	
(Distilled water q.s.	100.0 ml.

- 15 Preparation of the composition includes the following steps. Solutions of the oil soluble and water soluble ingredients designated by A and B above are prepared and warmed to 70°C. They are then combined and the 20 silicone antifoam agent added. The pH of the mixture is then further adjusted if necessary and diluted to volume with water as a final step.

EXAMPLE 7.—Permanent waves were applied to seven subjects in accordance with the usual technique involved in the use of permanent wave lotions including the steps of shampooing the hair, saturating with the waving solution, rolling the hair on curling rods, resaturating on the rods with waving solution, holding for a period of time which in the judgement of the operator is sufficient to impart a curl, rinsing and neutralizing with a 1.5% hydrogen peroxide solution to 35 serve as a fixing solution. The waving lotion of Example 6 with exposure periods as follows was employed:

3 subjects	15 minutes
1 subject	17 minutes
40 1 subject	20 minutes
1 subject	30 minutes
1 subject	60 minutes

After saturation of the hair on the curling rods with the fixing solution, it was let down, resaturated with fixing solution, rinsed, set on rollers, and allowed to dry. On removing the rollers, waves were obtained which were considered satisfactory by the operator and each of the subjects.

EXAMPLE 8.—A waving lotion similar to that of Example 6 and being at pH 9.3 was compared in effectiveness to a commercial waving lotion of the home permanent type having pH 9.25 which was 55 determined by analysis to contain 5.52% ammonium thioglycolate as waving agent. The half head technique in which the permanent wave is applied using one lotion on the left-hand portion of the head and a 60 second lotion on the right-hand portion of the head was employed on five subjects. The permanent waves were applied manually by a licensed beauty operator according to the usual technique as outlined in 65 Example 7 with exposure periods of be-

tween 15 and 60 minutes. The most striking difference between the two products which was observed by the operator in all cases was the greater ease with which the hair which had been treated with the lotion of 70 Example 6 could be combed. There was a striking absence of tangled hair ends as was encountered with the commercial product.

EXAMPLE 9.—Individual tresses of 75 virgin human hair, 6 inches in length and weighing approximately 1 g. each, were separately immersed in loose uncurled condition each in one of the following compositions for 30 minutes. The waving composition was then rinsed from the hair and the tresses saturated with a 1.5% solution of hydrogen peroxide as fixing solution. The tresses were again rinsed and dried.

- A. Untreated control tress. 85
 B. Thioglycolic acid, 0.6 molar adjusted to pH 9.3 with monoethanolamine
 C. N-Acetyl-L-cysteine, 0.6 molar adjusted to pH 9.3 with monoethanolamine

Twenty-five to thirty individual hair filaments were selected from each tress and subjected to one-time loading to ultimate rupture on an "Instron" Tensile Testing Machine ("Instron" is a registered Trade 95 Mark). This is a constant rate of extension machine with a load measuring system comprising a bonded strain gauge-type load cell and electronic amplifying equipment. The following "Instron" testing conditions 100 were used:

Chart speed—10 inches per minute
 Jaw speed—2 inches per minute
 Gauge length—4 inches
 Strain rate—50% per minute
 Full scale load—100 and 200 g.
 Temperature—70°F.

Relative humidity—65%

The values obtained for each filament from the various tresses were averaged and graphs of the average stress expressed in grams per denier and the average strain elongation expressed as percent of original length were prepared. These curves are shown in the single figure of the accompanying drawing. The post-yield slope for each tress was then determined from these curves according to the method of Harris and Brown, Textile Research Journal 17, 323 (1947). These authors have shown 120 that as the number of disulphide bonds is reduced, post-yield slope is decreased accordingly. From the data contained in the following table, it was concluded that the post-yield slope for sample C, the N-acetyl-L-cysteine composition, was not statistically different from that of the untreated control sample, sample A. It was further concluded that sample B, the thioglycolate composition, was quite badly degraded by the treat- 130

ment with the destruction of a number of cysteine linkages.

TABLE I
LOAD-ELONGATED POST-YIELD SLOPES FOR HAIR SAMPLES

		Post-Yield	Standard Deviation
	Sample	Slope	
	A	3.50	0.40
	B	1.91	0.56
10	C	3.31	0.42

EXAMPLE 10.—Strain elongation work indices for the wet hair samples referred to in Example 9 were determined as a further measure of hair damage by the chemical treatment described. Approximately 10 filaments from each sample were subjected to load elongation studies in the apparatus referred to in Example 9 while immersed in water at 70°F. The same strain rates, 50% per minute, and gauge lengths, 4 inches, were employed as in Example 9. An integrator was connected to the "Instron" testing dynamometer to automatically compute the area under the stress-strain diagram as a measure of the work done in straining each filament to strain levels of 20% and 30%. The work index (Speakman, Journal of the Textile Institute, Vol. 37T, 102 (1947)) is the ratio of the work required to stretch the treated filament to a given strain value to the work required to stretch the untreated material to the same strain value. The results obtained are tabulated in Table 2.

TABLE 2
STRAIN ELONGATION WORK INDEX RATIOS FOR TREATED HAIR SAMPLES

	(UNDER WATER AT 70°F.)		
	Sample	Index for Ratio	Index for 20% Strain
		B/A	0.245
		C/A	0.841

Sample B, the thioglycolate composition, was concluded to be substantially inferior to sample C, the N-acetyl-L-cysteine composition.

EXAMPLE 11.—After shampooing and while still moist, an adult woman's hair was wetted with a 7% aqueous solution of N-acetyl-L-cysteine having pH 7.0 (adjusted with sodium hydroxide), and put up in curlers. The hair on each curler was re-moistened with the solution. This process was completed just before retiring and the curls remained moist during the night for six to twelve hours. The hair was then dried, the curlers removed, and the curls combed. The desired curly appearance was achieved and had a substantially greater degree of permanence than when water was used to wet the hair during the curling process. In addition, the hair appeared to have improved body and better sheen.

EXAMPLES 12 and 13.—The experiment

described in Example 3 is repeated, substituting N-propionyl-L-cysteine and N-butyryl-L-cysteine for the N-acetyl-L-cysteine specified in that example. Substantially the same results are observed.

EXAMPLE 14.—The experiment described in Example 3 is repeated, substituting N-benzoyl-L-cysteine for the N-acetyl-L-cysteine specified in that example. Substantially the same results are observed.

WHAT WE CLAIM IS:

1. A hair waving composition comprising an aqueous solution having a pH between pH 7 and pH 9.5 and containing between 3% and 20% by weight of an N-alkanoylcysteine with the alkanoyl radical having up to ten carbon atoms or an N-aroylecysteine with the aroyl radical having up to twelve carbon atoms, and at least one swelling agent and/or at least one wetting agent.

2. The composition according to claim 1 which contains from 1% to 15% by weight of urea, thiourea, methylurea, ethylurea or a mineral acid salt of guanidine as a swelling agent.

3. The composition according to claim 1 or 2 which contains from 0.1% to 1% by weight of a wetting agent.

4. The composition according to any of claims 1 to 3 wherein the N-alkanoylcysteine is N-acethyl-L-cysteine.

5. The composition according to any of claims 1 to 3 wherein the N-alkanoylcysteine is N-acethyl-DL-cysteine.

6. The composition according to any of claims 1 to 3 wherein the N-aroylecysteine is N-benzoyl-L-cysteine.

7. A process for imparting a predetermined configuration to human hair without substantial damage thereto by first plasticizing the hair by contacting a reducing agent therewith and thereafter subjecting it to oxidizing conditions, which comprises as the treatment with the reducing agent the step of contacting said hair while the hair is either confined or not confined in a predetermined configuration with an aqueous solution containing from 3% to 20% by weight of an N-alkanoylcysteine with the alkanoyl radical having up to ten carbon atoms or an N-aroylecysteine with the aroyl radical having up to twelve carbon atoms for a period of from 10 minutes to 12 hours; said solution having a pH of from pH 7 to pH 9.5.

8. The process according to claim 7 wherein the N-alkanoylcysteine is N-acetyl-L-cysteine.

9. The process according to claim 7 wherein the N-alkanoylcysteine is N-acetyl-DL-cysteine.

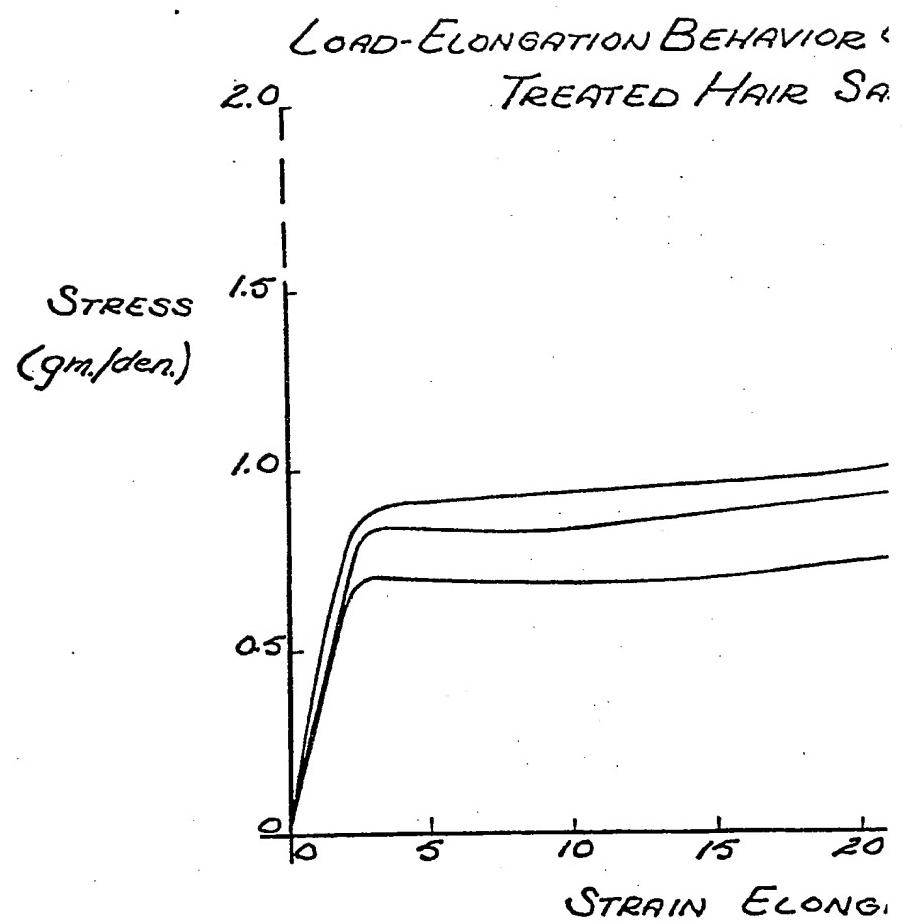
10. The process according to any of claims 7 to 9 wherein the solution contains from 7% to 10% by weight of the N-substituted cysteine compound.

11. A hair waving composition according to claim 1 and substantially as herein described with particular reference to the Examples.
- 5 12. A process for imparting a predetermined configuration to human hair according to claim 7 substantially as herein described with particular reference to the Examples.

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~~Berwick-upon-Tweed : Printed for Her Majesty's Stationery Office by The Tweeddale Press Ltd.—1963
Published at The Patent Office, 25 Southampton Buildings, London, W.C.2 from which copies may
be obtained.~~



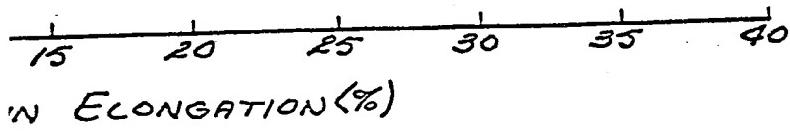
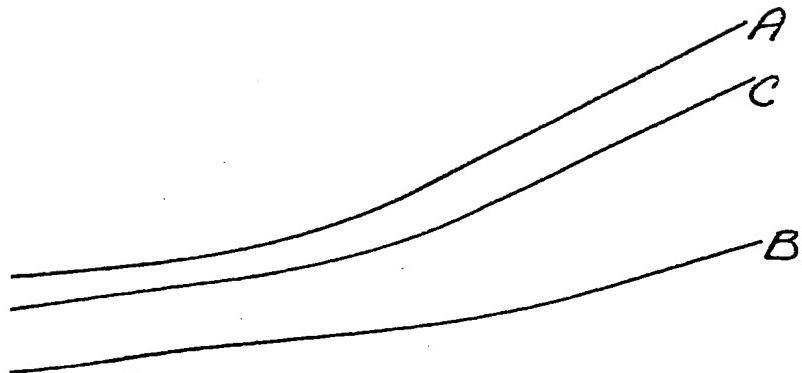
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1 SHEET

COMPLETE SPECIFICATION

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the Original on a reduced scale.*

BEHAVIOR OF CONTROL AND
HAIR SAMPLES



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Load-Elongation Behavior Of Control And
TREATED HAIR SAMPLES

